

	Doc or ECO #:	ECO-71836-71578-001	Date:	7/12/2021	Author:	JV
	Rev. #:	C				
Engineering Change Order (ECO)	Engineering Approval:	aeg	Date:	7/26/2021	Quality Approval	aeg

P/N #:	71836 - 71578	Effective Date:	July 16, 2021
Title:	Move handles on PPS battery plate		

1.0 Purpose / Summary

Update to the PPS panel plates & artwork to suite.

2.0 Parts Affected

Part Number	Notes	Removed	Added	Modified	REV
71836	Updated hole locations for handles; new artwork	☐	☐	☒	B
71578	Updated artwork	☐	☐	☒	B
71649	Qty updated from 2 → 3 NO rev change	☐	☐	☒	A
71597	Base PPS up-reved	☐	☐	☒	C

3.0 Detail

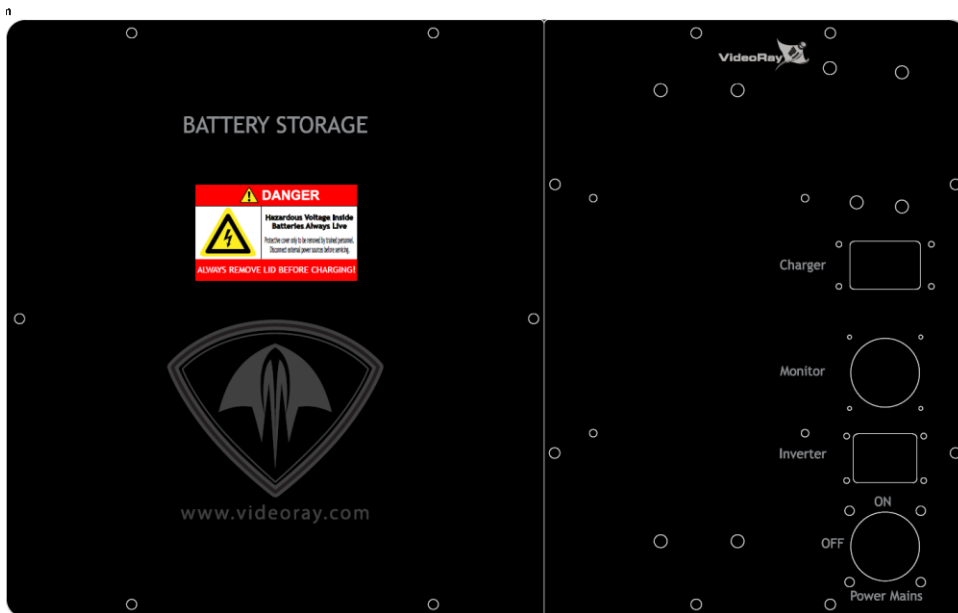
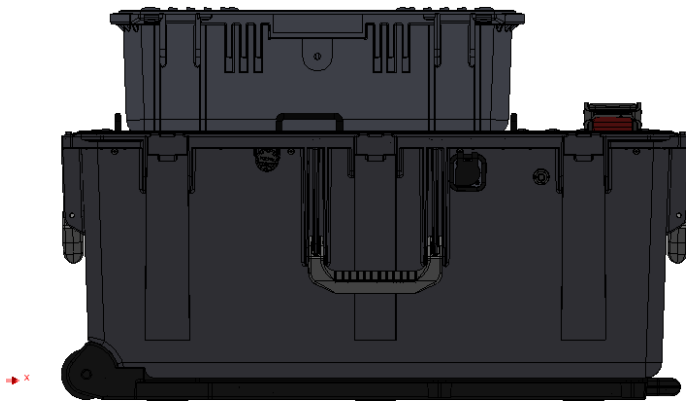
This ECO was to move the handle locations on the battery storage plate of the PPS system. This was done to allow the pelican 1550 case to be stacked on the panels of the PPS. See photo below.

Additionally, an update to the artwork was required due to the new handle locations.

The current artwork is V3.

Toplevel p/n 71597 revision was incremented to capture the handle change, as this is essentially an external interface.

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4.0 Disposition of Material

Rev A panels can be scraped. These are already at the barn - JV

5.0 Action Items

Action	Department	Acknowledgement Initials
Update Epicor revisions completed 7/16/21	ENGR	JV
Place req / order rev B panels with v3 artwork	ENGR / PUR	JV / RM
Increment revision on S/N label	ENGR	SL

6.0 Modified / Referenced Documents:

Document	Current Revision
ME Drawings update; 71578 & 71836	B
PPS Panel artwork V3	V3

7.0 Revision History

Date Revised (mm-dd-yyyy)	Location of Change (section, paragraph no., step no., etc.)	Description of Change Made	Name of Person making the Change
7/12/2021	all	Initial creation	JV
7/16/2021	Action items	Added Epicor, and orders. Revised detail section	JV
7/27/2021	1,2	Update 71597	AEG
7/27/2021	2	Correct Rev for 71597	AEG